

Work Order ID 84423

84423

Page 1

May-11-12 2:23:28 PM

Item ID: D4022-1

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Transfer Pump

Start Date: 11/05/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 25/05/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/11

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4022

C

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 16978
Purchase part as per Dwg D4022
Part #: A8150-B1
Possible Supplier: Weldon
Material release note required

0.00

CL 12/05/11 (8)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.00

12/11/12 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84423

84423

Page 2

May-11-12 2:23:28 PM

Item ID: D4022-1 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Fuel Transfer Pump
 Start Date: 11/05/2012 Start Qty: 8.00 *8* Cust Item ID:
 Required Date: 25/05/2012 Req'd Qty: 8.00 *8* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC									
Quality Control									
	166324	166326							
	166320	166321							
	166319	166322							
	166339	166323							
130	Identify as per dwg & Stock Location	0.00							
130									
Packaging									
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC									
Quality Control									



12/09/16

ST 148

FX

12-7-19

12/7/20

12-07-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-11-12 2:23:32 PM

Page 1

Work Order ID: 84423

84423

Parent Item: D4022-1

D4022-1

Parent Item Name: Fuel Transfer Pump

Start Date: 11/05/2012

Required Date: 25/05/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B
10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A8150-B1		Purchased	No			110	Each	0.0000	1	8			

A8150-B1

Fuel Pump

**

12/7/12 (S)

Dart Aerospace Ltd

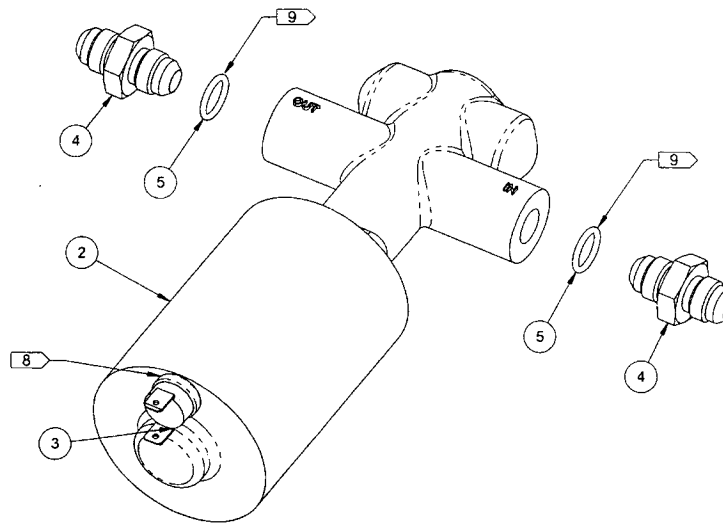
W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4022-041	FUEL TRANSFER PUMP ASSEMBLY	A8150-B1-JCA
2	1	D4022-1	FUEL TRANSFER PUMP	
3	1	D4022-5	THERMAL SWITCH	
4	2	AN815-6D	FITTING, UNION	
5	2	MS29512-06	O RING	



D4022-041 FUEL TRANSFER PUMP ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84423 MLJ
12/05/11

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.61 lbs
- 8) ATTACH D4022-5 THERMAL SWITCH TO D4022-1 FUEL PUMP IN LOCATION SHOWN USING METALSET 44
- 9) LUBRICATE O-RING WITH ULTRACHEM ASSEMBLY FLUID #1, FUEL-LUBE, MOLYKOTE 55 O-RING GREASE OR EQUIVALENT

C	CORRECTED TYPO: AN815-6D WAS AN818-6D, ZN D7-1. CORRECTED SPELLING OF "AEROSPARES", ZN B5-3.	DC	12.02.09
B	CORRECTED SPELLING OF "AEROSPARES". REF CAR 11-50.	DC	11.09.28
A	NEW ISSUE	HS	10.04.16
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>BC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>BC</i>		
CHECKED	<i>BC</i>	DRAWING NO.	REV. C
MFG. APPR.		D4022	SHEET 1 OF 4
APPROVED	<i>149</i>	TITLE	SCALE
DE APPR.	<i>149</i>	FUEL PUMP	NTS
DATE	12.02.09	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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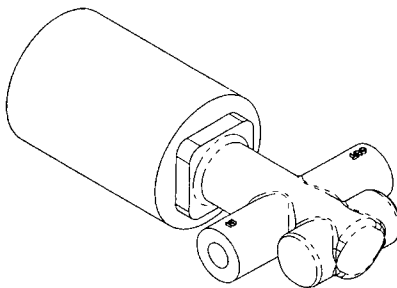
NOTE: Date & initial all entries

DART AEROSPACE
PART NUMBER

D4022-1

JOHN CAMERON AVIATION
PART NUMBER

REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	OPERATING VOLTAGE	FLOW (GPH)	OUTPUT PRESSURE (PSI)	TEMPERATURE RANGE
D4022-1	WELDON	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F
	AEROSPARES ACCESSORIES	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F

D4022-X FUEL TRANSFER PUMP**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.6 lbs

DESIGN	BC	DART AEROSPACE LTD	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BC	DRAWING NO.	REV. C
MFG. APPR.		D4022	SHEET 2 OF 4
APPROVED	MA	TITLE	SCALE
DE APPR.	MA	FUEL PUMP	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

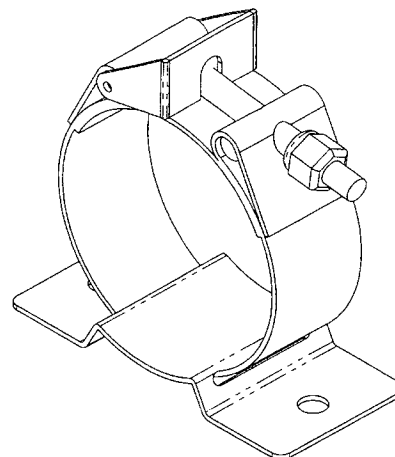
DART AEROSPACE
PART NUMBERJOHN CAMERON AVIATION
PART NUMBER

D4022-3

REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING

044.23



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE (ϕ)
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPARES ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

**D4022-X FUEL PUMP MOUNTING BRACKET**2012-03-02
JMP**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JEC	
CHECKED	JEC	DRAWING NO. D4022 REV. C
MFG. APPR.		SHEET 3 OF 4
APPROVED	JMP	TITLE: FUEL PUMP SCALE NTS
DE APPR.	JMP	
DATE	12.02.09	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

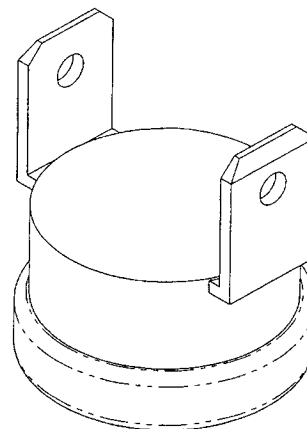
DART AEROSPACE
PART NUMBERJOHN CAMERON AVIATION
PART NUMBER

D4022-5

REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING

84423



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	ALTERNATE PART NUMBER	TEMPERATURE WHEN SWITCH OPENS
D4022-5	FARNELL	1006847	3775628	125°F
	HONEST-WELL	T23A125BSR2-15	3775628	125°F
	NEWARK	98K1992	3775628	125°F

D4022-X THERMAL SWITCH**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) FINISH: N/A

DESIGN	BE	DART AEROSPACE LTD	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BE	DRAWING NO.	REV. C
MFG. APPR.		D4022	SHEET 4 OF 4
APPROVED	14	TITLE	SCALE
DE APPR.	14	FUEL PUMP	NTS
DATE	12.02.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. WHOEVER SUPPLIES OR THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16978

Purchase Order Date 5/15/12

PO Print Date 5/15/12

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC
20544 CONCESSION # 9,
RR #2
ALEXANDRIA, ON K0C 1A0
CANADA

Contact Name

Vendor Phone 800 355 2157

Vendor Fax 613 525 0925

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
10/12/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	A8150-B1	Fuel Pump	6/29/12 Yes	8.00 Each	FedEx Overhgh	\$825.0000	\$6,600.00

Special Inst: AS PER DWG D4022 REV. C
B84423
PN: A8150-B1

PO Total:

\$6,600.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 5/15/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

AEROSPARES ACCESSORIES INC.

20544 CON #9 ,R.R. #2
ALEXANDRIA, ONT. K0C-1A0
TEL 613-525-0924 FAX 613-525-0925

Invoice

DATE	INVOICE NO.
7/11/2012	22210

BILL TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

SHIP TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

P.O. NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
16978	Net 30	USD	7/11/2012	FEDEX COLL...	ALEXANDRIA	
ITEM	DESCRIPTION	Btch.	S/N	QTY	RATE	AMOUNT
A8150-B1(10EA) F/G	A8150-B1 FUEL BOOST PUMP NEW EXCHG SHIPPING & HANDLING FEDEX COLLECT WITH P.O.16339 Business Number: 881274476	2971 DAS 16 8-80 17/07/16	166319-166326	8	825.00 0.00	6,600.00T 0.00

The parts supplied hereon were
acquired directly from the O.E.M.,
or an approved supplier/repair
station which maintains a quality
assurance system providing full
traceability to source of supply.

Signature _____

858.00
0.00

Thank you for your business.

TOTAL

\$7,458.00

Cores must be rebuildable and should be returned within
15 days for full credit .Thank you.

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DR00267	
4. Organization Name and Address: Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 PAH Approval (PQ2411CE)						5. Work Order/Contact/Invoice Number: 53525 & 53574	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	20	S/N 166319-166328, 166336-166345	NEW	

13.
-EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA.
-DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.

14. Certifies the items identified above were manufactured in conformity to:

- ☒ Approved design data and are in a condition for safe operation.
☐ Non-approved design data specified in Block 13.

15. Authorized Signature:

Name (Typed or Printed):

DANIEL RAMSER

16. Approval/Authorization No.:

DMIR831215CE

18. Date (m/d/y):

JUL/06/2012

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

Paperwork Reduction Act Statement:

An agency may not conduct or sponsor, and a person is not required to, a collection of information unless it displays a currently valid OMB control number associated with this collection of information is 2120-0018. Comments concerning the accuracy of this burden and suggestions for reducing the burden should be directed to the FAA at: 800 Independence Ave. SW. Washington, DC 20591, Attn: Information Collection Clearance Officer, ABA-20.

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG					3. Form Tracking Number: DR00267	
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1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	20	S/N 166319-166328, 166336-166345	NEW		

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16. Approval/Authorization No.:

DMIR831215CE

Name (Typed or Printed):

18. Date (m/d/y):

DANIEL RAMSER

JUL/06/2012

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FAA Form 8130-3 (6-01)

*Installer must cross-check eligibility with applicable technical data.

NSN: 0052-00-012-9005

Paperwork Reduction Act Statement:

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6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:		
1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	20	S/N 166319-166328, 166336-166345	NEW		
13. -EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA. -DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.								
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.								
15. Authorized Signature:  Name (Typed or Printed): DANIEL RAMSER			16. Approval/Authorization No.: DMIR831215CE 18. Date (m/d/y): JUL/06/2012					
User/Installer Responsibilities								
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.								

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1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	20	S/N 166319-166328, 166336-166345	NEW	

13.
-EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA.
-DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.

14. Certifies the items identified above were manufactured in conformity to:

- ☒ Approved design data and are in a condition for safe operation.
☐ Non-approved design data specified in Block 13.

15. Authorized Signature:

16. Approval/Authorization No.:

DMIR831215CE

18. Date (m/d/y):

(Typed or Printed):

DANIEL RAMSER

JUL/06/2012

User/Installer Responsibilities

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FAA Form 8130-3 (6-01)

*Installer must cross-check eligibility with applicable technical data.

NSN: 0052-00-012-9005

Paperwork Reduction Act Statement:

An agency may not conduct or sponsor, and a person is not required to, a collection of information unless it displays a currently valid OMB control number associated with this collection of information is 2120-0018. Comments concerning the accuracy of this burden and suggestions for reducing the burden should be directed to the FAA at: 800 Independence Ave. SW. Washington, DC 20591, Attn: Information Collection Clearance Officer, ABA-20.

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG					3. Form Tracking Number: DR00267	
4. Organization Name and Address: Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 PAH Approval (PQ2411CE)							5. Work Order/Contact/Invoice Number: 53525 & 53574	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:		
1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	20	S/N 166319-166328, 166336-166345	NEW		
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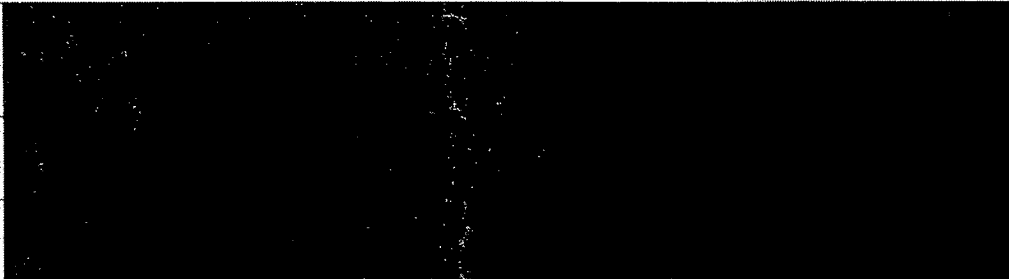

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09/30/2007

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